

ProcessStation PPV-4400 series is personal and economic system that is able to perform pressurized reaction efficiently.

## New

# Personal Organic Synthesizer ProcessStation

## PPV-4400 Series

It is ideal for evaluation for hydrogeneration, carbonylation and polymerization for pharmaceuticals, agrichemical intermediates, polymers and fine chemicals.

- Wide temp. control range of -10~200°C
- 4 independent temperature control
- Ramp temperature control
- Synthesis scale 11mL, 14mL, 63mL
- Max. pressure 5MPa (Hydrogen gas: less 1MPa)



#### PPV-4430 • 4431 • 4460 Series

ProcessStation PPV-4400 series is able to perform pressurized reaction effectively and is effective for hydrogeneration, polymerization and carbonylation reactions. The most appropriate temperature, pressure and and catalyst for various reactions can be examined.

Four independent temperature control and ramp temperature control realize synthesis of different samples under different temperature condition.



PPV-4460

### Features of PPV-4400 Series



# High-efficiency independent temperature controller

4 temperature sensors and temperature controllers are equipped for each four heating blocks.

Range of temperature setting is from -10.0°C to 200.0°C. Heating and cooling can be controlled simultaneously (Pat.) Accurate temperature control can be performed even around room temperature (±0.5°C) and temperature fall can be executed smoothly as well.

After having reaction in high temperature, the block can be cooled speedy if the temperature control is stopped, which prevents over-reaction.

# Liquid reagent can be injected under pressure

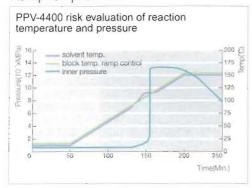
By using high pressure injection unit (option), reagent can be injected even when pressure-resistant vessel is under pressure condition. Injection can be implemented without opening reaction line.



#### Sampling

Sampling is possible before/after reaction by dismounting connection joint. Reagent injection and collection is possible under innert gas flow.

#### Ramp temp, control

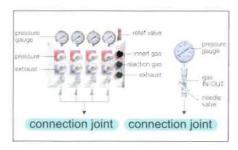


#### Powerful stirring Ferromagnetic stirrer

Strong and stable vortex stirring can be executed by a powerful stirrer, making it possible to efficiently stir highly viscous liquids.

### Individual pressure control

Each vessel is provided with pressure gauge, needle valve for pressure and needle valve for exhaust. Independent pressure control is possile for four vessels.



#### 4 independent pressure control

Independent injection can be done by two gas lines of purge gas and reaction gas. In case hydrogen gas is absorbed during reaction, hydrogen can be injected by needle valve



# Pressure gauge is equipped as standard

Pressure gauge is equipped for each presure-resistant vessel. Leak test for pressure-resistant vessel can be conducted before reaction. Pressure gauge measures the pressure of the vessel while processing reaction.



# Relief valve that controls gas pressure

Relief valve in the gas injection inlet is capable of controlling gas pressure. Also, it prevents the introduction of excess pressure.

## Optional accessories

# Recording of inner temperature, outer temperature and pressure.

Aluminum block is provided with inlet for chemical thermocuple. Optional portable multi-logger and chemical thermocouple enable to record solvent and aluminum block temperatures during reaction.

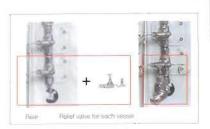


Portable multi-logger ZR-RX20A Prod. Code: 227250 Pressure transmitter Prod. Code: 228200



Chemical thermocouple (6pcs) Prod. Code: 194160 Transformer for transmitter

Prod. Code: 228210



#### Relief valve for each vessel (Option)

Relief valve can be attached to the pressure-resistant vessel if required. It releases inner pressure at the set value when catalyst reaction proceeds excessively or controlling upper pressure limit of autoclave. It controls the pressure at the set value automatically.

## Pressure-resistant vessel



Pressure-resistant vessel is easy to handle. Three types are available.

- ø30 with sensor protection tube (11mL)
- ø30 without sensor protection tube (14mL)
- ø60 with sensor protection tube (63mL) Maximum operating pressure is 5MPa.

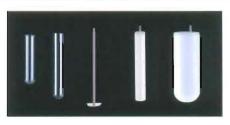
#### Synthesis scale can be changed.

- 63mL → 11mL, 14ml; Add test tube adapter and ø60 vessel
- 11mL, 14mL → 63mL; Add ø60 vessel



On-head type pressure-resistant vessel (Option)

It is easy to transfer sealed vessel in case transfer is necessary.



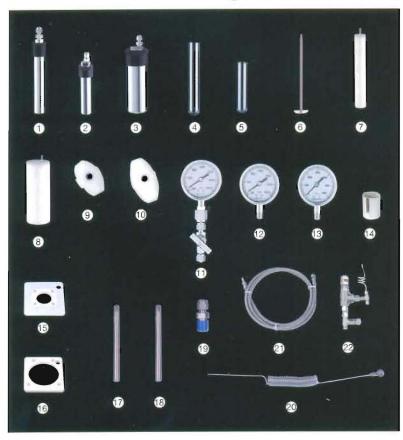
#### Internal vessel (Glass, PTFE)

Glass vessel, which is useful for handling sample, is supplied with pressure-resistant vessel as standard. PTFE vessel, which can accommodate fluorinated acid, is also available as an optional accessory.

#### Pressure-resistant vessel



# Parts for PPV-4400 Series

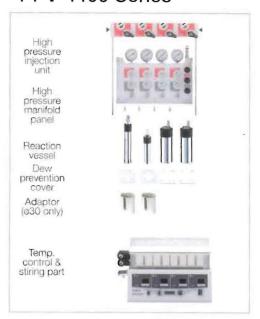


Product name	Catalog. No					
© o30 Pressure-resistant vessel (SUS316), incl. glass vessel and stirring bar HIP-30	218290					
2 o30 Pressure-resistant vessel (SUS316), incl. glass vessel and stiming bar HIP-30L						
3 e60 Pressure-resistant vessel (SUS316), incl. glass vessel and stirring bar HIP-60						
@ ø20 Glass vessel for ø30 Pressure-resistant vessel HIP-30 Height 134mm						
5 ø20 Glass vessel for ø30 Pressure-resistant vessel HIP-30L Height 100mm						
6 o45 Glass vessel for o60 Pressure-resistant vessel HIP-60 Height 120mm						
@ o20 Teflon vessel for o30 Pressure-resistant vessel HIP-30						
@ o45 Teflon vessel for ø60 Pressure-resistant vessel HIP-60	218580					
Teflon Powerful magnetic stirring bar (football-shaped, o10x15L, 1 pce) for o20 vessel St-2F						
Teffon Powerful magnetic stirring bar (football-shaped, ø14x25L, 1 pce) for ø45 vessel ST-3F						
On-head part (HIP-HEAD)	218320					
Pressure gauge (SUS316, pressure range: -100/0/2400kPa)						
Pressure gauge (SUS316, pressure range: 0/6000kPa)						
∃ Test tube adapter (ø30 vessel)						
Dew prevention cover (ø30 vessel)						
Dew prevention cover (ø60 vessel)	228010					
67 Protective pipe for temperature sensor (for HIP-30L, SUS316, 1 pce)						
Protective pipe for temperature sensor (for HIP-60, SUS316, 1 pce)	218500					
Pressure connection (high pressure joint, SUS316)	218470					
29 Spiral hose for connecting to the vessel (outer diameter: 1/16", Swagelok product, 1/4" screw nut is supplied, SUS316)x1	218400					
Spiral hose for connecting to the gas injection port (outer diameter: 1/16°, Swagelok product, 1/4" screw nut is supplied, SUS316)x1	218390					
Flexible hose for connecting to the gas exhaust port (outer diameter: 1/4", Swagelok product, 1/4" screw nut is supplied, SUS316)x1						
Individual Relief valve (Relief pressure: 0.34-2.41MPa)	218510					
Seal kit of the relief valve (Fluorocarbon) for replacement	218380					
Seal kit of the relief valve (Ethylene propylene rubber) for replacement	218370					
Spring kit (2.41- 5.16Mpa)	215040					
Spring kit (0.34- 2.41Mpa)	215050					
O-ring of the pressure-proof vessel (for ø30, Perfluoro) for replacement	218520					
O-ring of the pressure-proof vessel (for ø60, Perfluora) for replacement	218530					
Back-up ring for pressure-proof vessel (for ø30, Teflon) 10 pcs	218440					
Back-up ring for pressure-proof vessel (for ø60, Teflon) 10 pcs	218450					
Syringe needle ( gauge 22)	232730					

# Specifications

Product name	Personal Organic Synthesizer ProcessStation								
Model name Product No.	PPV4430			PPV4431			PPV4460		
	229990	229999	229998	230000	230009	230008	230010	230019	230018
Voltage	100V	115V	220V	100V	115V	220V	100V	115V	220V
Number of vessel					1-4 pcs				
Synthesis scale	030:14	o30:14mL (Volume:42mL)   o30:11mL (Volume:33mL)   o60:63mL (Volume:190mL)							
Stirring system	Ferromagnetic stirrer								
Available maximum pressure	5MPa or less when impllementing autoclave (Except hydrogen gas or acetylene gas) 1MPa or less when injecting flammable gas (hydrogen gas or acetylene gas)								
Temperature control range	-10~200°C (4xindependent control)								
Rotation speed range	50-1500rpm (water 11mL, 14mL) 50-1000rpm (water 6						er 63mL)		
Setting temperature, display	Sheet key input, digital display (-40.0-200.0°C)								
Setting stirring, display	Volume setting, digital display (0-2000rpm)								
Pressure display	Bourdon pressure gauge is supplied with each vessel.								
Gas flushing	Needle valves (Two for gas introduction, one for exhaust)								
Safety features	Functio	Relief functions: 1 relief valve is attached to pressurizing side.  Pressure can be regulated (0.34MPa to 2.41MPa, 2.41 to 5.16MPa) by relief valve for each vessel Function for preventing back-flow of gas: Check valve is attached to each gas injection inlet.  Cracking pressure; 70kPa. Antistatic function, Self diagnosis, Double chamber, Dew receiving tray Motor overheat protection, Fuse, Defrost heater							
Ambient temperature range	5 to 35°C								
Dimensions (mm)	475Wx421Dx590H								
Net weight	34kg 40kg								
Input power	1300VA								

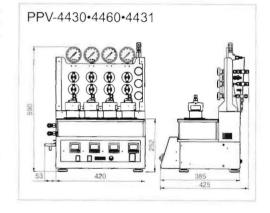
# Components of PPV-4400 Series



# Configureation

High pressure manifold panel		PPV-40HP Product No.21854	10	
Pressure-proof vessel	HIP-30 218290	HIP-30L 228190	HIP-30 218310	
Test tube adapter	Product I	-		
Dew prevention cover	Product N	228010		
Temperature control & stirring	PPV-CTRL1 227230			

# PPV-4400 Series Dimensions (mm)



## Standard Accessories

High pressure manifold panel	Spiral hose for gas injecting port (2), Flexible hose for exhaust port (1), spanner (1), pin spanner (1), claw bar (1)			
Temp. control & stirring part	Ground adaptor (1), Power cord (1), L shape circulation nozzle (2) Isolation material for circulation nozzle (2), Binding band (4), Hose band (4). Dew receiving tray (1)			

# EYEL4

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