# Process Reactor React Master DDS-1000 • 1400



DDS-1000

Specifications Product name

Available number of reaction vessels

Synthesis scale (Working Volume)

Temperature control range

Temperature control accuracy

Observation window of reaction

Temperature range control

Heating and cooling source

Stirring mechanism

Stirring speed range

PH control

Gas purging

Reflux

Control

Trend function

**Report function** 

Safety features

Ambient temperature

the cooling unit is an option. <sup>5</sup> The pH controller is an option.

Power source

Overall dimensions(mm) · Weight

A vacuum line and gas source are required.

Dosing control

Main functions

Minimum sensitivity.

measurement deviation

Model

Cat. No

The React Master is a smart automatic chemical synthesizer, designed

to efficiently perform process optimization experiments such as

developing the optimal production method of API for development

of pharmaceutical intermediates and agents, etc, measuring thermal

data for scale-up, evaluating crystallization conditions for hypothetical

production, etc. Possibilities range from measuring thermal data

needed for process optimization, precision PC control and data storage

of basic functions like temperature, stirring, dosing conditions, pH

values, etc, up to measurement and precision control of reaction

Process Reactor React Master

DDS-1000

213050

1pce (Seperable Flask)

Max.working volume: 100mL: (Total volume 195mL)\*5

Max.working volume: 250mL: (Total volume 315mL)\*3

Ambient to 200°C, option: -30°C <sup>\*1\*</sup>

Setting value±0.1°C (water)

Heating: NESA coating heater, Cooling: air cooling or Water cooling \*1 \*

Mechanical stirrer (2 straight blades)

31-266rpm, option: 8-69rpm, 125-1059rpm

Single or double liquid control, 0-14pH, 0.1pH range (option)\* imum dosing volume: 50µL, dosing accuracy: ±3%, total

dosing volume, dosing speed (volume/time)

Inert gas purgins under reduced pressure

Comes with small condenser\*

Visible white color LED with back light (ON/OFF)

-10°C~80°C (Reactor with double Jacket)\* egrating calorimetry (J), specific heat measurement (J/g·K),

sensible heat measurement (K)

Normal 5%

Real time monitoring and recording of parameters.

Transfer of reaction parameters via Excel format

leater cut-off, Motor overload protector, circuit protector, Independent

overheat protector. breaker for leakage and excess current

5~35℃

160W x 490D x 450H · 20kg

10.4A, 1040VA · AC100V 50/60HZ

vessels (100mL, 250mL), reagent bottle (100mL x 10 pcs)

1W (heating balance system) 1% (standard condition)

Various program functions & operations by PC (laptop)

parameters for production or scale-up.

Evaporator, Vacuum Unit



Oven, Incubator



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\*6 Calorimetry is an option Main unit, PC (laptop) with pre-installed software, reaction Accessories

<sup>1</sup> For controlling the temperatures below ambient, tap water circulation or a cool water circulator is neces

A jacket reaction unit is and optional accessory.
When using a cold finger: 0~80°C, using a flask cover with cooling coil: -30~50°C.

DDS-1400

The React Master Max is a 4-position automatic chemical synthesizer designed to efficiently perform process optimization experiments such as developing the optimal production method of API for development, pharmaceutical intermediates and agents, etc, developing reasonable synthesis methods for scale-up, evaluating crystallization conditions for hypothetical production, etc.

Temperature, stirring, sample dosing conditions, pH, etc. can be controlled and recorded in detail on the PC. Screening of the sample dosing amout and dosing speed, individual temperature control, pH, torque, crystallization conditions, etc. for process optimization are all done simultaneously, enabling optimization of intricate reaction conditions.

# Specifications

Sp	specifications		
Product name		Process Reactor React Master	
Model		DDS-1000	
Ca	ıt. No	213050	
Available number of reaction vessels		4 pcs (Seperable Flask)	
Synthesis scale (Working Volume)		Max.working volume: 100mL: (Total volume 195mL) <sup>*3</sup>	
		Max.working volume: 250mL: (Total volume 315mL)*3	
Capacity	Temperature control range	Ambient to 200°C, option: -20°C *1 *4	
	Temperature control accuracy	Set value±0.1°C (water)	
	Heat control	Heating: NESA coating heater, Cooling: air cooling, water cooling *1 *4	
apa	Stirring mechanism	Mechanical stirrer (2 straight blades), individual stirr	
5	Stirring speed range	31-266rpm, option: 8-69rpm, 125-1059rpm	
	PH control	Single or doubie liquid control, 0-14pH, 0.1pH range (option)*5	
	Dosing speed control	Minimum dosing volume: $50\mu$ L, dosing accuracy: $\pm 3\%$ , total	
		dosing volume, dosing speed (volume/time)	
	Gas purging	Inert gas purgins under reduced pressure <sup>*2</sup>	
s	Reflux	Comes with small condenser <sup>*1</sup>	
Functions	Reaction observation	Visible white color LED with back light (ON/OFF)	
Inc	Control	Various program functions & operations by PC (laptop)	
Æ		Real time monitoring and recording of parameters in real time	
	Report function	Transfer of reaction parameters via Excel format	
	Safety Features	Heater out-off, Motor overload protector, circuit protector, Independent,	
		Individual overheat protector. breaker for leakage and excess current	
Ambient temperature		5~35°C	
Overall dimensions(mm) • Weight		580W x 490D x 450H • 50kg	
Power source		10.4A, 1040VA • AC100V 50/60HZ	

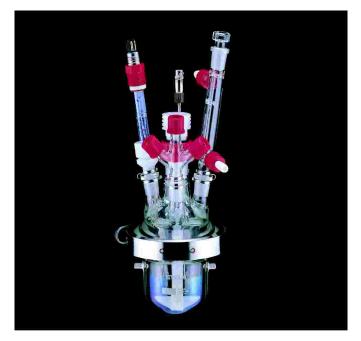
<sup>11</sup> For controlling the temperatures below ambient, tap water circulation or a cool water circulator is necessary. <sup>2</sup> For this function a vacuum line and gas source are required

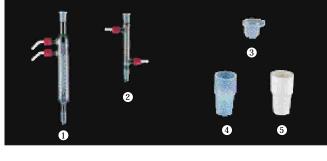
<sup>3</sup> A 250ml flask is an option.

- <sup>4</sup> When using a cold finger: 0~80°C, using a flask cover with cooling coil: -30~50°C.
- the cooling unit is an optional ac <sup>5</sup> The pH controller is an option.

Main unit, PC (laptop) with pre-installed software, reaction Accessories vessels (100mL), reagent bottle (100mL x 10 pcs)

# Process Reactor React Master DDS-1000 • 1400 Parts





#### \*Condenser · Hose

	Part name	Catalogue No.
1	Dimroth condenser	212780
(1) (2)	Liebig condenser	217200
	Silicone tube (5m)	212790

### \*Septam

	Part name	Catalogue No.
3	Septa seal silicone	212700
4	Septa seal silicone	218410
5	Septa natural rubber	218420



### \*Temperature sensor

	Part name	Catalogue No.
1	Temperature sensor (Double, Pt100Ω)	221490
2	Temperature sensor (single, Pt100Ω)	221500
3	Temperature sensor (Double)	221530
4	Temperature sensor (single)	221540



# \$14/23 ( \$ Conical shape) parts

	Part name	Catalogue No.
1	Screwthread Tube with \$Cone GL14 \$14/23 10pcs	217220
2	Stopper ( \$14/23) Hexagonal (10 pcs)	217290
3	Keck crip \$14 metal (10 pcs)	217300
4	Traident tyube 14 \$14/23	221150
5	Dripping funnel (25mL) \$14/23	217210



# \*GL14 Accesary parts

	Part name	Catalogue No.
1	Screw Cap GL14 with hole (10 pcs)	217230
2	Screw Cap GL14 without hole.with PTFE (10 pcs)	217240
3	Hose connection straight (10 pcs)	217250
2 3 4 5	Hose conection bent (10 pcs)	227260
5	Sillicone raber sealing septa (10 pcs)	217270



## \*Vessel

	Part name	Catalogue No.
()	Reaction Vessel (With coating heater) 100mL	221160
2	Reaction Vessel (With coating heater) 250mL	221170
3	Flask cover	221180
	Clamp (reaction vessel type)	221190
	0 ring (PTFE coverd)	221200
	0 ring (Sillicone)	221210
	Flask base (for 2)	221220







Low Temp circulator



Drye

